








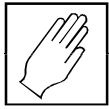
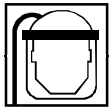
<p>Mix Ratio:</p> 	<p>Surfacer</p> <p>ECP1x Surfacer: 4 Vols</p> <p>EH391 Hardener: 1 Vol</p> <p>D87xx or DT18xx Thinner: 1 Vol</p> <p>EA157 Accelerator : +1 oz per RTS Quart</p> <hr/> <p>Mix Ratio By Cumulative Weight in Parts (Grams) 4-1-1+1oz</p> <table border="1"> <thead> <tr> <th>Volume</th> <th>4 oz:</th> <th>8 oz:</th> <th>16 oz:</th> <th>32 oz:</th> </tr> </thead> <tbody> <tr> <td>ECP1x</td> <td>148 (126)</td> <td>295 (251)</td> <td>589 (502)</td> <td>1177 (1004)</td> </tr> <tr> <td>EH391</td> <td>176 (151)</td> <td>352 (302)</td> <td>703 (603)</td> <td>1405 (1206)</td> </tr> <tr> <td>D87xx or DT18xx</td> <td>198 (175)</td> <td>395 (350)</td> <td>790 (700)</td> <td>1579 (1400)</td> </tr> <tr> <td>EA157</td> <td>201 (183)</td> <td>402 (366)</td> <td>804 (731)</td> <td>1608 (1462)</td> </tr> </tbody> </table> <hr/> <p>Thinner Selection:</p> <table> <tr> <td>D8764</td> <td>Fast Compliant Thinner</td> <td>DT1845</td> <td>Fast Compliant Thinner</td> </tr> <tr> <td>D8774</td> <td>Medium Compliant Thinner</td> <td>DT1850</td> <td>Medium Compliant Thinner</td> </tr> <tr> <td>D8767</td> <td>Slow Compliant Thinner</td> <td>DT1855</td> <td>Slow Compliant Thinner</td> </tr> </table>	Volume	4 oz:	8 oz:	16 oz:	32 oz:	ECP1x	148 (126)	295 (251)	589 (502)	1177 (1004)	EH391	176 (151)	352 (302)	703 (603)	1405 (1206)	D87xx or DT18xx	198 (175)	395 (350)	790 (700)	1579 (1400)	EA157	201 (183)	402 (366)	804 (731)	1608 (1462)	D8764	Fast Compliant Thinner	DT1845	Fast Compliant Thinner	D8774	Medium Compliant Thinner	DT1850	Medium Compliant Thinner	D8767	Slow Compliant Thinner	DT1855	Slow Compliant Thinner
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<p>Pot life:</p> 	<p><i>Accelerated Surfacer:</i> 30 minutes @ 70°F (21°C)</p>																																					
<p>Additives:</p> 	<p>N/A</p>																																					
<p>Spraygun set up:</p> 	<p><i>HVLP at the cap:</i> 10 PSI / 0.7 bar</p> <p><i>Conventional at the gun:</i> 45 PSI / 3 bar</p> <p><i>Primer Surfacer:</i> 1.6 - 1.8 mm or equivalent</p>																																					
<p>Application:</p> 	<p><i>Apply:</i> 2 to 3 wet coats</p> <p><i>Film build per wet coat:</i> 3.0 mils</p> <p><i>Dried film build per coat:</i> 1.0 mils</p> <p><i>Between coats:</i> 0 minutes</p>																																					
<p>Dry Times:</p>  	<p><i>Dust-free:</i> 20°C / 68°F 5 Minutes</p> <p><i>Dry to handle:</i> 20°C / 68°F 10 Minutes</p> <p><i>Dry to Sand:</i> 20°C / 68°F 20-30 Minutes</p> <p><i>Dry to Topcoat:</i> 20°C / 68°F 30 Minutes (after sanding)</p>																																					

VOC Data

RTS Combinations:	ECP1X : EH391 : DT18XX or D87XX : EA157
Volume Ratio:	4 : 1 : 1 w/ 1 oz RTS qt.
Applicable Use Category	Primer
VOC Actual (g/L)	114
VOC Actual (lbs/gal)	0.96
VOC Regulatory (less water less exempt) (g/l)	242 - 249
VOC Regulatory (less water less exempt) (lbs/gal)	2.02 - 2.08
Density (g/L)	1430 - 1509
Density (lbs/gal)	11.93 - 12.59
Volatiles wt. %	54.2 - 57.1
Water wt. %	0.0 - 0.2
Exempt wt. %	46.4 - 49.3
Water vol. %	0.1 - 0.3
Exempt vol. %	53.9 - 54.1

Health and Safety

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.



- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and MSDS's of all the components, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls and/or lack of proper Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company policy, product MSDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on MSDS.
- Always observe all applicable precautions and follow good safety and hygiene practices.

Emergency Medical or Spill Control Information (412) 434-4515; In Canada (514) 645-1320

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.

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